

Check list for the manufacturer's recommendation for routine operation of sealing devices: Daily, weekly, annually

Daily before operation									Month/Year:
Making and checking a sample seal seam									
Visual check:				Mechanical check					
The seal seam should be distinct and even and not contain any creases or defects.		The colour of the sealing seam should be almost identical with the works sealing seam (industrial seam).		<b>Peel test:</b> When peeled off, the paper should free itself from the film, leaving almost no residue.		Checking the tensile strength: The strength required to open the seal seam must be exactly equal to that required to open the factory-produced seam.			
Day	OK	Not OK	OK	Not OK	OK	Not OK	OK	Not OK	Tester
1									
2									
3									
4									
5									
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Weekly control				
Checking the seal seam with aids				
Seal check: Visual check of the seal seam using MELAG seal check and documentation of the results				
Week:	Week:	Week:	Week:	Week:
<input type="checkbox"/> OK <input type="checkbox"/> Not OK	<input type="checkbox"/> OK <input type="checkbox"/> Not OK	<input type="checkbox"/> OK <input type="checkbox"/> Not OK	<input type="checkbox"/> OK <input type="checkbox"/> Not OK	<input type="checkbox"/> OK <input type="checkbox"/> Not OK
_____	_____	_____	_____	_____

We recommend that you perform an **annual routine control** for tear resistance, the so-called **seal seam stability test**, performed in accordance with DIN EN 868-5, appendix D. The application form can be downloaded from the MELAG website under (<http://www.melag.de/service/download-center/Recommendations>).

Monthly end control:

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Signature (responsible for hygiene)